

Date: Monday, 19/01/2009 2:06:40 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001- Dart Helicopters Services

Drawing Name : X-BOLT SPACER

Job Number : 44901-1

Estimate Number : 12323

P.O. Number :

Part Number : D34903

This Issue : 19/01/2009 S.O. No. :

Drawing Number : D3490 REV A

Prsht Rev. : NC

Project Number : N/A

First Issue : / / Type : MACHINED PARTS

Drawing Revision : A

Previous Run : 43014

Material :

Due Date : 30/01/2009

Qty: 100 Um: Ear

Written By :

Checked & Approved By : JLD 09/01/22

Comment : Est Rev:A New Issue 06-03-03 JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M6061T6R0750

6061-T6 Round Bar .750"



Comment: Qty.: 0.2793 f(s)/Unit Total: 27.9300 f(s)

6061-T6 .750" ROUND BAR

(M6061T6R0750)

Batch: M109807
mf 09/01/22

(14)

2.0

HARDINGE

HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

1-TURN AS PER FOLIO FA629 & DWG D3490

FOLIO REV: AADWG REV: A

2-DEBURR AS REQUIRED

mf 09/01/22

(14)

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

mf 09/01/22

(14)

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

SA 09/01/22

(14)

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: LG
BE 09/01/22

(14)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: X-BOLT SPACER

Job Number: 44901

Part Number: D34903

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/01/26
JD

Comment: FINAL INSPECTION/W/O RELEASE

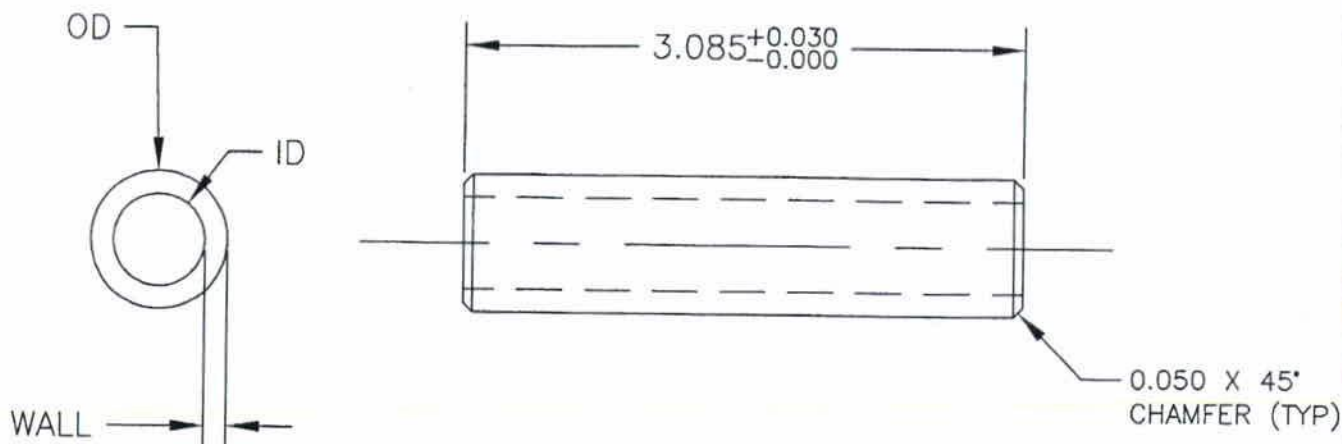
Job Completion



U 09.01.23



DESIGN PH	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3490	REV. A SHEET 1 OF 1
DATE 06.01.04		TITLE CROSS BOLT SPACER	SCALE NTS
A	06.01.04	NEW ISSUE	



D3490-1/-3/-5 CROSS BOLT SPACER PARTS LIST

PART NUMBER	OD	WALL	ID (REF)	MATERIAL SPEC
D3490-1	0.500	0.049	0.402	M6061T6T0.500W.049
D3490-3	0.750	0.080	0.591	M6061T6R0.750
D3490-5	0.313	0.058	0.197	M6061T6T0.313W.058

D3490-1/-3/-5 CROSS BOLT SPACER

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-200/8 OR QQ-A-225/8)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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06-02-07

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